



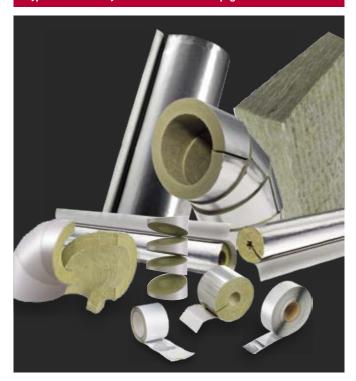
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(WR) = water-repellent version available

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TOOLS / ACCESORIES



A marker



 Measuring tape or folding ruler



• PAROC Clad Tape/ PAROC Clad Alu Tape: To seal off joins. Standard widths: 30, 50, 75

and 100 mm

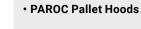


 Insulation material knife, e.g., the PAROC Pro Knife XTK003



• Plastic spatula: for smoothing the tape to improve appearance

- Clamping strip (SIGNODE strips or an alternative weather-proof plastic strip) for circular ventilation ducts
- An application gun: to seal cut edges or connections in places that are hard to reach





INSTALLATION INSTRUCTIONS



1. Place the casings one by one on the pipe and use the self-adhesive tape on the pipe casing to affix the casings.



2. Mount pipe sections for bends in the same way.



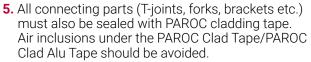
 In order to effect a durable mechanical fixation of the pipe casing as prescribed by DN100, use additional SIGNODE strips or an alternative weatherproof plastic strip.

Up to DN100, fixation can be by the TapeLock method, which involves overlapping PAROC cladding tape.



4. For permanent **waterproofing**, apply PAROC Clad Tape or PAROC Clad Alu Tape to all **connecting joints** and **lengthwise seams**.







6. You have two options for closing off the end sections of pipe casings:

6a. Classic metal end disc in combination with sealing with PAROC Clad Tape



6b. Finish with PAROC Clad Tape/PAROC Clad Alu Tape:



Note: To ensure additional adhesion of the Clad Tape/Clad Alu Tape to the insulation (facing side), it is a good idea to

spray a typical adhesive on the surface.

Important note: All information and technical data rely on results obtained under typical conditions of use.

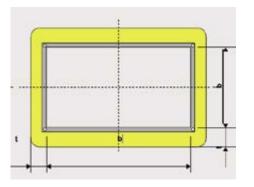
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- **7.** You have two options for implementing caps:
 - Closing using a standard metal cap (recommended). As usual, finish the covers to DIN 4140 and spread insulation over them. Apply edge protection tape at intersections of the plate casing in order to prevent damage to the cladding surface of the pipe casing. Seal the cap in accordance with the standard. A permanently waterproof seal is recommended, or PAROC Pro Clad Tape.
- Finishing with PAROC Pro Lamella Clad: For this, assess the extent of the cap and cut accordingly.

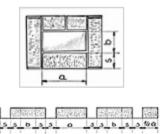


Use the following formula to calculate the material required:

U = 2 x a + 2 x b + 8 x t

- a Height of cap
- b With of cap
- t Thickness of insulation





Then create joints in the width of the insulation, so that when mounting at 90 degrees, a clean edge is achieved.



Add suitable PAROC Pro Lamella Mat cladding covers to the caps to thus created. Using cladding tape (as described above) seal these at the end disc. For additional mechanical securing, the faces can be bound to the cover using PAROC Fire Springs.





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