

## PRODUCT DATASHEET

### PAROC Pro Bend WR 100 AluCoat



Prefabricated insulation component made of stone wool with leading edge water repellence and reinforced aluminium foil facing.

Thermal insulation of pipe elbows in industrial pipework.

The superior water repellency of PAROC WR products up to 300°C reduces the risk of corrosion under insulation. PAROC WR products are also safe to use in combination with painting operations: PAROC WR products are 3rd party tested and certified according to the most stringent class of the LABS conformity (paint wetting impairment) standard, VDMA 24364.

Surface temperature of the facing must not exceed 80°C (temperature restriction determined in accordance with heat resistance adhesive).

PAROC stone wool products are capable of withstanding high temperatures. The binder starts to evaporate when its temperature exceeds approximately 200°C. The insulating properties remain unchanged, but the compressive stress weakens. The softening temperature of stone wool products is over 1000°C.

Silicon added

<b>Certification Number</b>	0809-CPR-1016 Eurofins Expert Services Ltd, Kivimiehentie 4, FI-02150 Espoo, Finland
<b>Designation Code</b>	MW-EN 14303-T8/T9-ST(+)+640-WS1-MV2-CL10
<b>Nominal Density</b>	100 kg/m <sup>3</sup>
<b>Package Type</b>	Cartons on Pallet

DIMENSIONS		
THICKNESS	INNER DIAMETER	PIPE SECTION LENGTH
20 - 100 mm	15 - 168	Depending on pipe diameter
According to EN 13467	According to EN 13467	According to EN 13467
Other Dimensions: Standard radius of other curve is 1,5 x outer diameter of pipe. Other dimensions available on request.		
T8 for outer diameter < 150 mm, T9 for outer diameter ≥ 150 mm		
PROPERTY	VALUE	ACCORDING TO
DIMENSIONAL STABILITY		
Maximum Service Temperature - Dimensional Stability	640 °C	EN 14303:2009+A1:2013 (EN 14707)

## Properties

PROPERTY	VALUE	ACCORDING TO
<b>FIRE PROPERTIES</b>		
Reaction to Fire, Euroclass	A2 <sub>L</sub> - s1 , d0	EN 14303:2009+A1:2013 (EN 13501-1)
Continuous Glowing Combustion	NPD	EN 14303:2009+A1:2013
<b>THERMAL PROPERTIES</b>		
Thermal Conductivity in 10 °C, $\lambda_{10}$	0,036 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 50 °C, $\lambda_{50}$	0,039 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 100 °C, $\lambda_{100}$	0,045 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 150 °C, $\lambda_{150}$	0,054 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 200 °C, $\lambda_{200}$	0,064 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 300 °C, $\lambda_{300}$	0,092 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Dimensions and Tolerances	T8/T9	EN 14303:2009+A1:2013 (EN 823)
<b>MOISTURE PROPERTIES</b>		
Water Absorption, Short Term WS, ( $W_p$ )	$\leq 1$ kg/m <sup>2</sup>	EN 14303:2009+A1:2013 (EN 13472)
Water Vapour Diffusion Resistance	IM2	EN 14303:2009+A1:2013 (EN 13469)
Chloride Ions, Cl-	< 10 ppm	EN 14303:2009+A1:2013 (EN 13468)
PAROC WR Bends are providing very low water absorption < 0,1 kg/m <sup>2</sup> at temperatures up to 300°C according to EN 13472.		
<b>SOUND PROPERTIES</b>		
Sound Absorption	NPD	EN 14303:2009+A1:2013 (EN ISO 354)
<b>EMISSIONS</b>		
Release of Dangerous Substances	NPD	EN 14303:2009+A1:2013
<b>DURABILITY OF FIRE AND THERMAL PROPERTIES</b>		
Durability of Reaction to Fire Against Ageing/Degradation	No change in reaction to fire properties for mineral wool products. The fire performance of mineral wool does not deteriorate with time. The Euroclass classification of the product is related to the organic content, which cannot increase with time.	
Durability of Reaction to Fire Against High Temperature	The fire performance of mineral wool does not deteriorate with high temperature. The Euroclass classification of the product is related to the organic content, which remains constant or decreases with high temperature.	
Durability of Thermal Resistance Against Ageing/Degradation	Thermal conductivity of mineral wool products does not change with time, experience has shown the fibre structure to be stable and the porosity contains no other gases than atmospheric air.	

## Appearance

Facing Material	Aluminium foil reinforced with a glass fibre net.
-----------------	---



Head Office: PAROC GROUP, P.O. Box240 (Energiakuja 3), FI-00181 Helsinki Finland, Tel. +358 46 876 8000, [www.paroc.com](http://www.paroc.com)

The information in this brochure describes the conditions and technical properties of the disclosed products, valid at the time of publication of this document and until replaced by the next printed or digital version. The latest version of this brochure is always available on the Paroc website. Our information material presents applications for which the functions and technical properties of our products have been approved. However, the information does not mean a commercial guarantee. We do not assume liability of the use of third party components used in the application or the installation of our products. We cannot warrant the suitability of our products if used in an area or conditions which are not provided in our information material. As a result of constant further development of our products we reserve the right to make alterations to our information material at any time. PAROC is a registered trademark of Paroc Group. This data sheet is valid in following countries: international use (general information).