

PRODUCT DATASHEET



PAROC Pro Bend 140

Prefabricated insulation component made of stone wool.

Thermal insulation of pipe elbows in industrial pipework.

Standard radius of other curve is 1,5 x outer diameter of pipe. Other dimensions available on request.

PAROC stone wool products are capable of withstanding high temperatures. The binder starts to evaporate when its temperature exceeds approximately 200 °C. The insulating properties remain unchanged, but the compressive stress weakens. The softening temperature of stone wool products is over 1000 °C.

Certification Number

0809-CPR-1016 Eurofins Expert Services Ltd, Kivimiehentie 4, FI-02150 Espoo, Finland

Designation Code

Type-Examination (Module B) certificate No. EUFI29-22005588

Nominal Density

MW-EN 14303-T8/T9-ST(+)-680-WS1-CL10

Package Type

140 kg/m³

Cartons or plastic packs on pallet.

DIMENSIONS		
THICKNESS	INNER DIAMETER	PIPE SECTION LENGTH
30 - 50 mm	28 - 168	Depending on pipe diameter
According to EN 13467	According to EN 13467	According to
T8 for outer diameter < 150 mm, T9 for outer diameter ≥ 150 mm		
PROPERTY	VALUE	ACCORDING TO
DIMENSIONAL STABILITY		
Maximum Service Temperature - Dimensional Stability	680 °C	EN 14303:2009+A1:2013 (EN 14707)

Properties

PROPERTY	VALUE	ACCORDING TO
FIRE PROPERTIES		
Reaction to Fire, Euroclass	A1 _L	EN 14303:2009+A1:2013 (EN 13501-1)
Continuous Glowing Combustion	NPD	EN 14303:2009+A1:2013
THERMAL PROPERTIES		
Thermal Conductivity in 50 °C, λ_{50}	0,041 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 100 °C, λ_{100}	0,047 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 150 °C, λ_{150}	0,054 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 200 °C, λ_{200}	0,063 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 300 °C, λ_{300}	0,085 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Thermal Conductivity in 400 °C, λ_{400}	0,110 W/mK	EN 14303:2009+A1:2013 (EN ISO 8497)
Dimensions and Tolerances	T8/T9	EN 14303:2009+A1:2013 (EN 823)
MOISTURE PROPERTIES		
Water Absorption, Short Term WS, (W_p)	$\leq 1 \text{ kg/m}^2$	EN 14303:2009+A1:2013 (EN 13472)
Water Vapour Diffusion Resistance	NPD	EN 14303:2009+A1:2013 (EN 13469)
Chloride Ions, Cl-	< 10 ppm	EN 14303:2009+A1:2013 (EN 13468)
SOUND PROPERTIES		
Sound Absorption	NPD	EN 14303:2009+A1:2013 (EN ISO 354)
EMISSIONS		
Release of Dangerous Substances	NPD	EN 14303:2009+A1:2013
DURABILITY OF FIRE AND THERMAL PROPERTIES		
Durability of Reaction to Fire Against Ageing/Degradation	No change in reaction to fire properties for mineral wool products. The fire performance of mineral wool does not deteriorate with time. The Euroclass classification of the product is related to the organic content, which cannot increase with time.	
Durability of Reaction to Fire Against High Temperature	The fire performance of mineral wool does not deteriorate with high temperature. The Euroclass classification of the product is related to the organic content, which remains constant or decreases with high temperature.	
Durability of Thermal Resistance Against Ageing/Degradation	Thermal conductivity of mineral wool products does not change with time, experience has shown the fibre structure to be stable and the porosity contains no other gases than atmospheric air.	



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