PRODUCT DATASHEET



PAROC Pro Slab WR 680

Non-combustible stone wool insulation slab for thermal insulation of industrial flue ducts, vessels, boiler walls, boiler penthouses, filters and other industrial equipment. PAROC WR products are 3rd party tested and certified according to the most stringent class of the LABS conformity (paint wetting impairment) standard, VDMA-24364.

Thermal insulation slab for industrial applications.

PAROC stone wool products are capable of withstanding high temperatures. The binder starts to evaporate when its temperature exceeds approximately 200 °C. The insulating properties remain unchanged, but the compressive stress weakens. The softening temperature of stone wool products is over 1000 °C.

Certification Number 0809-CPR-1016 Eurofins Expert Services Ltd, Kivimiehentie 4, FI-02150 Espoo. Finland

Designation Code MW-EN 14303-T5-ST(+)680-WS1-CL10

Nominal Density 120 kg/m³

Package Type Plastic packs on pallet

DIMENSIONS	
WIDTH X LENGTH	**THICKNESS**
600 x 1200 mm	30 - 160 mm
According to EN 822	According to EN 823
Other Dimensions: Available on request.	

PROPERTY	VALUE	ACCORDING TO
DIMENSIONAL STABILITY		
Maximum Service Temperature - Dimensional Stability	680 °C	EN 14303:2009+A1:2013 (EN 14706)

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Properties

PROPERTY	VALUE	ACCORDING TO
FIRE PROPERTIES		
Reaction to Fire, Euroclass	A1	EN 14303:2009+A1:2013 (EN 13501-1)
Continuous Glowing Combustion	NPD	EN 14303:2009+A1:2013
THERMAL PROPERTIES		
Thermal Conductivity in 50 °C, λ_{50}	0,041 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Thermal Conductivity in 100 °C, λ_{100}	0,046 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Thermal Conductivity in 150 °C, λ_{150}	0,052 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Thermal Conductivity in 200 °C, λ_{200}	0,059 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Thermal Conductivity in 300 °C, λ_{300}	0,077 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Thermal Conductivity in 400 °C, λ_{400}	0,099 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Thermal Conductivity in 500 °C, λ_{500}	0,128 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Thermal Conductivity in 600 °C, λ_{600}	0,162 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Thermal Conductivity in 680 °C, λ_{680}	0.192 W/mK	EN 14303:2009+A1:2013 (EN 12667)
Dimensions and Tolerances	T5	EN 14303:2009+A1:2013
MOISTURE PROPERTIES		
Water Absorption, Short Term WS, (W_p)	≤ 1 kg/m²	EN 14303:2009+A1:2013 (EN 1609)
Water Vapour Diffusion Resistance	NPD	EN 14303:2009+A1:2013 (EN 12086)
Chloride Ions, Cl-	< 10 ppm	EN 14303:2009+A1:2013 (EN 13468)
PAROC Pro Slabs WR provide market leading water absorption properties and are safe to use in combination with painting operations.		
SOUND PROPERTIES		
Sound Absorption	NPD	EN 14303:2009+A1:2013 (EN ISO 354)
MECHANICAL PROPERTIES		
Compressive Stress at 10 % deformation CS(10), σ_{10}	NPD	EN 14303:2009+A1:2013 (EN 826)
EMISSIONS		
Release of Dangerous Substances	NPD	EN 14303:2009+A1:2013
DURABILITY OF FIRE AND THERMAL PROPERTIES		
Durability of Reaction to Fire Against Ageing/Degradation	No change in reaction to fire properties for mineral wool products. The fire performance of mineral wool does not deteriorate with time. The Euroclass classification of the product is related to the organic content, which cannot increase with time.	
Durability of Reaction to Fire Against High Temperature	The fire performance of mineral wool does not deteriorate with high temperature. The Euroclass classification of the product is related to the organic content, which remains constant or decreases with high temperature.	
Durability of Thermal Resistance Against Ageing/Degradation	Thermal conductivity of mineral wool products does not change with time, experience has shown the fibre structure to be stable and the porosity contains no other gases than atmospheric air.	

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