

Determination of non-combustibility according to IMO 2010 FTPC Part 1

PAROC Marine Slab 220



Requested by: Paroc Group Oy

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Order 25 October 2017 / Tommi Siitonen

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Assignment **Determination of non-combustibility of a mineral wool product**

Product The customer gave following information about the product:

Product name: **PAROC Marine Slab 220**
Manufacturer: Paroc Oy Ab, Parainen, Finland
Product description: stone wool slab
Thicknesses: 10...25 mm
Nominal density: 220 kg/m³
Nominal organic content: 2,5 %

Sample The quality control sample of the product with facing on one side was chosen 26 October 2017 by a representative of VTT Expert Services Ltd at the stock of Paroc Oy Ab, Parainen, Finland.

Manufacturing date: 8 October 2017
Date of delivery: 2 November 2017
Size of sample: 15 mm x 900 mm x 1600 mm
Density measured by VTT: about 230 kg/m³
Moisture content measured by VTT: about 0,4 %
Organic content measured by VTT: about 2,3 %

Specimens From the sample facing was removed and five test specimens were made with a diameter of 45 mm and a height of 50 mm.

Test method IMO 2010 FTPC Part 1 - Non-combustibility test
A description of the method and requirements are presented in Appendix 1.

Dates of tests	14,15,17 and 18 December 2017
Test results	The test results are shown in Appendix 2.
Note	The test results relate to the behaviour of the test specimens of a product under the particular conditions of the test; they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.
Classification	<p>The tested stone wool product, PAROC Marine Slab 220, met the requirements for non-combustible material according to IMO 2010 FTPC Part 1.</p> <p>Approval of the material may be obtained only on application to the appropriate Administration.</p>

Espoo, 20 December 2017



Tiia Ryyänen
Product Manager



Sanna Järvinen
Expert

APPENDICES Appendix 1, Description of the test method and requirements
 Appendix 2, Test results

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DESCRIPTION OF THE METHOD

IMO 2010 FTPC Part 1 *Non-combustibility test*

Moisture content

Three weighted specimens of each material in the sample are heated in a ventilated oven at a temperature of 105 ± 2 °C (gypsum-based, cementations and similar materials shall be dried at a temperature of 55 ± 5 °C) for 24 h and reweighted when cooled in a desiccator. The moisture content is calculated as a percentage of the dry weight.

Organic content

After the percentage moisture contents have been calculated, the three specimens shall be further heated in an oven at a temperature of 500 ± 20 °C for 2 h and weighted when cooled in a desiccator. The organic content is calculated as a percentage of the dry weight.

The organic content of each material used in the test specimen shall be within $\pm 0,3$ % absolute of the value stated as the nominal organic content.

Non-combustibility test

Specimens

The test specimens shall be cylindrical and shall have a diameter of 43...45 mm and a height of (50 ± 3) mm. For non-homogenous materials, the test specimen shall be constructed such that all layers are represented in the test specimen in proportion to their presence, by volume, in the original sample. For homogenous products, five test specimens shall be made and for non-homogenous products ten test specimens.

Conditioning

The test specimens shall be dried in a ventilated oven maintained at (60 ± 5) °C, for between 20 h and 24 h, and cooled to ambient temperature in a desiccators prior to testing.

Test procedure

The test specimen is placed in a vertical tube furnace with a temperature of 750 ± 5 °C. Temperature alterations caused by possible burning of the test specimen are measured with three thermocouples, of which one is in the furnace, one on the test specimen surface and one in the test specimen centre. During the test the flaming time of the test specimen is also measured. For non-homogenous products five specimens are tested with one surface on the top of the specimens, and five specimens the same surface on the bottom.

The evaluation criteria

The material is deemed non-combustible according to IMO 2010 FTPC Part 1 if all the following criterias are satisfied.

- the average furnace thermocouple temperature rise does not exceed 30°C,
- the average test specimen surface thermocouple temperature rise does not exceed 30°C,
- the average duration of sustained flaming does not exceed 10 s and
- the average mass loss does not exceed 50 %.

8.5.2017

TEST RESULTS

Method: IMO FTPC 2010 Part 1 – Non-Combustibility Test

Product name: PAROC Marine Slab 220

Moisture and organic content:

Test	Moisture content, %	Organic content, %
1	0,66	2,58
2	0,17	2,15
3	0,36	2,16
Mean	0,4	2,3

Non-combustibility test:

Test	Mass loss %	Temperatures °C					Temperature rise °C		Duration of sustained flaming s
		$T_i(\text{furnace})$	$T_m(\text{furnace})$	$T_m(\text{surface})$	$T_f(\text{furnace})$	$T_f(\text{surface})$	$T_r(\text{furnace})$	$T_r(\text{surface})$	
1	1,7	748	781	807	780	811	1	1	0
2	1,7	749	781	809	780	808	1	1	0
3	1,9	749	784	802	783	804	1	1	0
4	2,3	750	781	800	780	815	1	2	0
5	2,0	746	786	793	786	790	0	3	0
Mean	1,9						1	2	0

$T_i(\text{furnace})$ = the initial furnace temperature

$T_m(\text{furnace})$ = the maximum furnace temperature

$T_m(\text{surface})$ = the maximum specimen surface temperature

$T_f(\text{furnace})$ = the final furnace temperature

$T_f(\text{surface})$ = the final specimen surface temperature

Furnace temperature rise $T_r(\text{furnace}) = T_m(\text{furnace}) - T_f(\text{furnace})$

Specimen surface temperature rise: $T_r(\text{surface}) = T_m(\text{surface}) - T_f(\text{surface})$

Summary of results:

The average furnace thermocouple temperature rise: 1°C

The average test specimen surface thermocouple temperature rise: 2 °C

The average duration of sustained flaming: 0 s

The average mass loss: 1,9 %.